

ROOF GLUE EPDM OVERLAP

Contact adhesive for bonding EPDM seams and details



PRODUCT DATA SHEET



Product description

A ready-to-use contact adhesive for bonding FlexiFoil EPDM membrane to FlexiFoil EPDM membrane. It's ideal for sealing seams or attaching EPDM accessories such as rainwater drains, corner pieces or a collar. This black contact adhesive must be applied on two sides. It creates a very strong bond between FlexiFoil EPDM and FlexiFoil EPDM. The joint is elastic and waterproof. It can also be used to bond upstands.

Application

For use in bonding FlexiFoil EPDM membrane to FlexiFoil EPDM membrane. It can also be used for bonding FlexiFoil EPDM membrane to dry substrates such as wood, concrete, bitumen or PIR insulation panels with glass fleece.

Advantages

- Applied to two sides
- For waterproof seams
- Elastic and waterproof

How much product do I need?

About 0.9 kg/25 running metre

Handy tips?

- This contact adhesive is compatible with FlexiFoil Details & Seams.
- The drying time of the glue depends on the temperature, amount of wind and humidity. At high temperatures, the EPDM membrane needs to be folded back more quickly.
- Adhesion increases gradually and reaches its maximum strength after 1 week.
- This glue is not suitable for bonding PVC membranes and EPDM membranes to polystyrene foam.

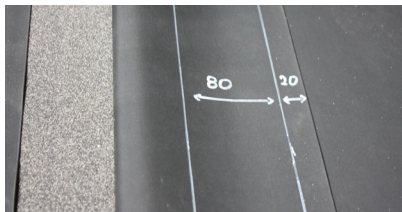
Material	Colour	Contents	Coverage	Drying time	Coats	Overpaintable
Contact adhesive	Black	0,9 Kg	0,9 KG/ 25 running metre	About 12 hours	1	n/a

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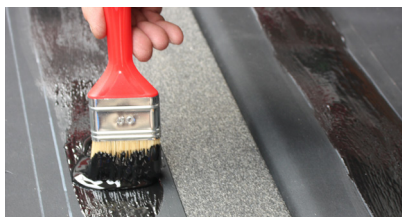
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INSTRUCTIONS

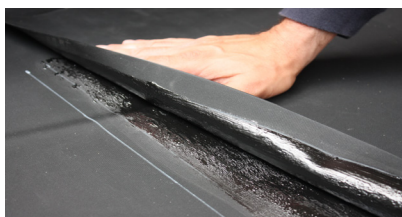


What do I need?



How do I prepare the surface?

- Make the surface dry and clean.



How do I use the product?

- **SEAMS:** Fold the FlexiFoil EPDM membrane back 10 cm.
- Keep the first 2 cm free for waterproofing with FlexiFoil Details & Seams.
- Using a brush, apply the black contact adhesive to the next 8 cm of both the membrane on the roof and the membrane that is folded back.
- Wait until the glue is dry to the touch. Carefully fold the FlexiFoil EPDM membrane over and press down firmly. Ensure that there are no creases or air bubbles.
- Apply FlexiFoil Details & Seams to the remaining 2 cm with a caulking gun. Use a roller to seal the longitudinal seam well. The product under the seam should emerge. Remove any excess product.
- **Accessoires:** Draw the accessory on the FlexiFoil EPDM membrane.
- Keep 2 cm free around the perimeter for waterproofing with FlexiFoil Details & Seams.
- Using a brush, apply the black contact adhesive to the area where the accessory will be installed. Do not apply it to the outer 2 cm of the surface or the accessory itself. Wait until the glue is dry to the touch. Install the accessory and press down firmly. Ensure that there are no creases or air bubbles.
- Apply FlexiFoil Details & Seams to the remaining 2 cm with a caulking gun. Use a roller to seal the seam well. The product under the seam should emerge. Remove any excess product.



Would you like more information?

We are ready to answer all your questions.

Feel free to contact us:

Belgium: 03 248 30 00 or info@aquaplan.com

The Netherlands: 0162 42 29 00 or verkoop-dhz@martensgroep.eu

Website: www.aquaplan.com



Usage	Drying time	Cleaning	Tools
0,9 Kg ± 25 lm	12 hrs		